



## CARE OF BAG CLOSERS

HUNTSMAN, INC. REPAIRS HUNDREDS OF BAG CLOSERS PER YEAR. FISCHBEIN, UNION SPECIAL, DOBOY, NEW LONG, CONSEW, BOTH STATIONARY AND PORTABLE. THE NUMBER ONE CAUSE OF PREVENTABLE DAMAGE IS IMPROPER OIL. HYDRAULIC OIL AND AUTOMOTIVE OIL ARE COMMONLY USED. THESE WILL DAMAGE THE SEALS AND WILL NOT PROPERLY LUBRICATE THE SHAFTS, BEARINGS, AND BUSHINGS. ONLY SEWING MACHINE OIL SHOULD BE USED, AND ONLY THE PROPER OIL FOR YOUR MACHINE. CONSULT US IF YOU HAVE QUESTIONS.

THE NEXT MOST COMMON PREVENTABLE DAMAGE IS FROM CLEANLINESS. COMMONLY DIRT AND LINT FROM BAGS AND SEWING THREAD IS COLLECTED AND PULLED THROUGH THE SEALS INTO THE MACHINE. CLEANING THE NEEDLE AND FEED DOG AREA REGULARLY WILL HELP TO REDUCE THIS DAMAGE. USE A GOOD CLEANING SOLVENT AND A LOW PRESSURE AIR HOSE TO CLEAN THE AREA. PLEASE DO NOT BLOW PRESSURIZED AIR DIRECTLY ON OR INTO THE SEALS.

ON PORTABLE MACHINES, DROPPING IS VERY COMMON. VIRTUALLY ALL PORTABLE MACHINES SHOULD BE EQUIPPED WITH A SPRING BALANCER TO HOLD THE MACHINE IN OPERATOR READINESS AND PREVENT FALLING OR BEING PLACED ON THE FLOOR.

ANOTHER MAJOR PROBLEM AREA IS THE SEWING THREAD AND NEEDLES. MOST BAG CLOSERS HAVE ONLY A SINGLE CHOICE FOR NEEDLES. UNION SPECIAL HAS A WIDE CHOICE. WHATEVER YOUR SITUATION, **YOUR SEWING THREAD MUST FIT THE NEEDLE AND YOUR APPLICATION.** NYLON, POLY, COTTON POLY, ALL COTTON, 13 - 4, 12 - 5 , ETC. BESIDES ALL OF THESE NUMBERS THERE IS GENERALLY A QUALITY DIFFERENCE BETWEEN MANUFACTURERS. THERE IS ALSO A MAJOR DIFFERENCE IN THE NUMBER OF BAGS SEWN PER POUND OF SEWING THREAD, NOT TO MENTION DOWN TIME AND RETHREADING OF THE MACHINE. PREMIUM QUALITY THREAD WILL QUICKLY PAY FOR ITSELF. PLEASE CONSULT US FOR ANY AND ALL RELATED SEWING SUPPLIES AND SERVICE.

- **OUR VERY BEST ADVICE IS TO HAVE YOUR BAG CLOSING EQUIPMENT SERVICED ONCE PER YEAR BY A REPUTABLE, PROFESSIONAL SERVICE PROVIDER. PROPERLY SERVICING YOUR MACHINE ONCE PER YEAR WILL PROVIDE YOU WITH THE LEAST MAINTENANCE COST PER BAG.**
- HUNTSMAN, INC. AND MOST REPUTABLE SERVICE PROVIDERS WILL GUARANTEE THEIR WORK. WE OFFER A ONE YEAR GUARANTEE EXCEPT IN CORROSIVE APPLICATIONS. NORMAL WEAR ITEMS SUCH AS NEEDLES, LOOPERS, AND FEED DOGS, AND TIMING WILL BE EXCLUDED. INTERNAL ITEMS SHOULD ALWAYS BE COVERED.

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